



**Seed
Conditioning
Enkhuizen**

Upflow XL dryer DR2-003-2

A double compartment dryer in which conditioned air is blown upwards through the product. A seed dryer with all components and accessories you will need for conditioned and reproducible drying back of seeds harvested from fruit such as: tomato, gherkin, cucumber, sweet pepper, melon, pepper etc. But primed, coated or pelleted seeds can also be dried in this dryer. Drying can be done in both the seed/pellet container as well as a rotation unit. In addition, an optional transport cart for these containers can be included in the delivery. This dryer can dry back up to 4 million 3-4 mm pellets in a single batch spread over 2 containers.

Operation

The seed dryer has been developed according to the condensation principle, which guarantees the reproducibility of the drying processes. Moisture that has been absorbed by the air from the seed will be condensed on a cooler and removed. The heat that is extracted from the condensed water and the air during this process is led back to the process air using a heat recovery block. This makes the process very energy efficient.

A possible shortage of recovered heat can be compensated with electric heating elements or an optional hot water heating block. This enables quick and/or controllable drying. The dryer is equipped with RPM controlled process fans to be able to control the airspeed through the product.

Controls

The dryer is equipped with a PLC controller and can be operated by means of the control terminal's touchscreen. Optionally, this cabinet can be equipped with a software package for external control and data recording. Using this terminal, all process variables can be entered and monitored such as temperatures, humidity levels, fan speeds and durations of the different process steps. Any alarms would also be shown on this terminal. There is the option to forward these alarms using potential free contacts to building management systems.

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Specification upflow XL dryer DR2-003-2



External dimensions ca.	3260 x 3258 x 2100 mm (w x d x h)
Compartment	double
Aeration	upflow, conditioned
Shutters	hinge upwards
Operating range drying process	minimum 20 °C and maximum 40 °C
Minimum RH	30% at +20 °C resp. 10% at +40 °C resp.
Max. temperature environment	35 °C
Environmental conditions	maximum 30 °C and 70% RH
Supply voltage	400 x 3 x 50 V x F x Hz
Supply power	80 kW
Dehumidifying capacity per hour	60 litres at +25 °C and 90% air humidity.
Noise pressure	Maximum 75 dB (a) per 1,5 metres
Heating capacity	~30 kW
Amount of pellets	Up to 4 million with a diameter of 3 to 3,5 mm
Possible options	<ol style="list-style-type: none">1. alarm light on the front of the dryer2. Remote Service Module (remote full service provision) Internet access needs to be present (DHCP)3. double controls (reliance package) ex. computer4. pellet containers5. transport carts for pellet containers
Law and environment	according to applicable regulations, energy-saving.

Every seed dryer is developed, built and tested in-house at SCE. The seed dryer is built according to current environmental requirements and also meets all applicable regulations.

You can contact us for further information and pricing.

Please also visit our website: www.sce.nl

